

VxComm Driver/Utility User Manual

Version 1.4, Apr. 2015

Includes a Kernel Driver that provides a Serial/COM Port Interface

Supports PDS/DS/tDS/7188E/8000E Series Controllers

Supports Windows XP Embedded System

Supports 32/64-bit Microsoft Windows

Built-in COM/TCP Terminal Program



WARRANTY

All products manufactured by ICP DAS are warranted against defective materials for a period of one year from the date of delivery to the original purchaser.

WARNING

ICP DAS assumes no liability for damages consequent to the use of this product. ICP DAS reserves the right to change this manual at any time without notice. The information furnished by ICP DAS is believed to be accurate and reliable. However, no responsibility is assumed by ICP DAS for its use, nor for any infringements of patents or other rights of third parties resulting from its use.

COPYRIGHT

Copyright © 2015 by ICP DAS Co., Ltd. All rights are reserved.

TRADEMARKS

Names are used for identification purposes only and may be registered trademarks of their respective companies.

CONTACT US

If you have any questions, please feel to contact us by email at: <u>service@icpdas.com</u> or <u>service.icpdas@gmail.com</u>

You will receive response within two working days.

TABLE OF CONTENTS

1.	Ove	erview	4
1	.1	What is VxComm	4
1	.2	TCP Ports	5
1	.3	Support in ICP DAS Products	6
1	.4	Windows Operating System Requirements	7
2.	Sof	tware Installation	8
2	.1	Obtaining the Driver Installation Package	8
2	.2	Driver Installation Procedure	9
2	.3	Uninstalling the Driver	
3.	Vx	Comm Environment Basics	14
3	.1	Functions Menu	
3	.2	Main Button Panel	
	3.2.1	1 Adding Servers	
3	.3	Configure Servers Button	
3	.4	Configure Port Button	
4.	Sta	rting	
	Sta	r ting	
4		5	
4	.1 .2	Searching a Device on an Ethernet Network	
4	.1 .2 <i>4.2.1</i>	Searching a Device on an Ethernet Network Configuring the correct Network Settings	
4	.1 .2 <i>4.2.1</i>	Searching a Device on an Ethernet Network Configuring the correct Network Settings 1 Single Device Server Configuration	
4 4 4	.1 .2 4.2.2 4.2.2	Searching a Device on an Ethernet Network Configuring the correct Network Settings 1 Single Device Server Configuration 2 Multiple Device Servers Configuration	
4 4 4	.1 .2 4.2.2 .3 .4	Searching a Device on an Ethernet Network Configuring the correct Network Settings 1 Single Device Server Configuration 2 Multiple Device Servers Configuration Configuring the Virtual COM Ports	
4 4 4 5.	.1 .2 4.2.2 .3 .4	Searching a Device on an Ethernet Network Configuring the correct Network Settings 1 Single Device Server Configuration 2 Multiple Device Servers Configuration Configuring the Virtual COM Ports Connecting to the Web Server for Device	
4 4 4 5.	.1 .2 4.2.2 .3 .4 Dia .1	Searching a Device on an Ethernet Network Configuring the correct Network Settings 1 Single Device Server Configuration 2 Multiple Device Servers Configuration Configuring the Virtual COM Ports Connecting to the Web Server for Device	
4 4 4 5.	.1 .2 4.2.2 .3 .4 Dia .1 5.1.1	Searching a Device on an Ethernet Network Configuring the correct Network Settings 1 Single Device Server Configuration 2 Multiple Device Servers Configuration Configuring the Virtual COM Ports Connecting to the Web Server for Device Ignostics Loopback Test	
4 4 4 5. 5	.1 .2 4.2.2 .3 .4 Dia .1 5.1.1	Searching a Device on an Ethernet Network Configuring the correct Network Settings 1 Single Device Server Configuration 2 Multiple Device Servers Configuration Configuring the Virtual COM Ports Connecting to the Web Server for Device Example Server for Device Interstance Server 1 Testing a TCP Port using the TCP/IP Port Terminal Program	
4 4 4 5. 5	.1 .2 4.2.2 .3 .4 Dia .1 5.1.2 .2	Searching a Device on an Ethernet Network Configuring the correct Network Settings	
4 4 5. 5 6.	.1 .2 4.2.2 .3 .4 Dia .1 5.1.2 .2	Searching a Device on an Ethernet Network	



1.1 What is VxComm

"VxComm" is an abbreviation for "Virtual Communications Port". The VxComm Driver provides the ability to create Virtual COM ports in Windows and then map them to the serial ports on the 7188E/8000E/DS/PDS/tDS/iDS series of programmable device servers (Internet/Ethernet Controllers) through an Internet/Ethernet network. The only modification that needs to be made to any custom RS-232 client programs is to change the connection details so that the Virtual COM port is used to access the serial devices connected to the device servers through the network.



Copyright © 2015 ICP DAS CO., Ltd. All Rights Reserved. Page: 4

1.2 TCP Ports

The default **TCP Command Port number is 10000**. The TCP port number used for the serial ports on 7188E/8000E/DS/PDS/tDS/iDS series modules is the "TCP Command Port number" +1, +2 ..., and so on. For example, the **TCP Port mapping for serial Ports 1 to 8 on the PDS-782 is 10001 to 10008**, and these can be used to access the Ethernet/Internet Ports on the PDS-782.

Another **TCP Port number 9999** is dedicated to the **Virtual I/O**, and this port can be used by custom client programs to access any built-in Digital Input and/or Digital Output channels.

Both the VxComm Utility/Driver use Ports 1 to N to map to TCP Ports 10001 to 10000+N, and use the "Port I/O" to map to TCP Port 9999. However, any Virtual COM Ports can be selected to be mapped to Ports 1 to N and the Port I/O, as illustrated below:

7188E/8000E/DS/PDS/tD		VxComm	Utility/Driver on a PC	
TCP Port	Serial Port	Corresponds to	Port	Virtual COM Mapping (User-defined)
10000	Reserved	_	_	
(Command)	(Command)			
9999	I/O	\longleftrightarrow	Port I/O	COM?
10001	Port 1	\longleftrightarrow	Port 1	COM?
10002	Port 2	\longleftrightarrow	Port 2	COM?
10003	Port 3	\longleftrightarrow	Port 3	COM?
10004	Port 4	\longleftrightarrow	Port 4	COM?
10005	Port 5	\longleftrightarrow	Port 5	COM?
10006	Port 6	\longleftrightarrow	Port 6	COM?
10007	Port 7	\leftrightarrow	Port 7	COM?
10008	Port 8	\leftrightarrow	Port 8	COM?
: :	:	\longleftrightarrow		÷
1000+N	Port N	\longleftrightarrow	Port N	COM N

1.3 Support in ICP DAS Products

The following is a summary of serial device servers (Internet/Ethernet Controllers) produced by ICP DAS that support the VxComm Driver/Utility.

Model			
7188EN Series	DS-700 Series		
7186EX Series	PDS-700 Series		
8KE4, 8KE8 Series	PDS-800 Series		
8000E Series	I8KE Series		
ET-6000, ET2-6000 Series	PPDS-700-IP67 Series		
iPAC8K Series	PPDS-700-MTCP Series		
ET-87Pn Series	PDS-220FC/FCS/FT Series		
M-4132, M2M-7255, M2M-720-A Series	PDS-5105D-MTCP Series		
M2M-710D/711D/712D Series	tDS-700 Series		
M2M-520-AV	ZB-257x Series		
GT-543	iDS-700 Series		
GRP-520, GRP-520P	ZT-2570, ZT-7571		
RMV-511/512/513, RMV-760-MTCP	І-7547, І-7550-Е		

1.4 Windows Operating System Requirements

The following is an overview of the Microsoft Windows operating systems supported by the VxComm Driver/Utility.

VxComm Utility Windows	VxComm98	VxComm2K	VxComm W7_V2.12.06_setup	VxComm W7_V2.12.07_setup or later
Windows 2000	-	-	\checkmark	-
Windows XP (32-bit)	-	-	-	\checkmark
Windows XP (64-bit)	-	-	-	\checkmark
Windows 2003 (32-bit)	-	-	-	\checkmark
Windows 2003 (64-bit)	-	-	-	\checkmark
Windows 2008 (32-bit)	-	-	-	\checkmark
Windows 2008 (64-bit)	-	-	-	\checkmark
Windows Vista (32-bit)	-	-	-	\checkmark
Windows Vista (64-bit)	-	-	-	\checkmark
Windows 7 (32-bit)	-	-	-	\checkmark
Windows 7 (64-bit)	-	-	-	\checkmark
Windows 2012 (32-bit)	-	-	-	\checkmark
Windows 2012 (64-bit)		-	-	\checkmark
Windows 8 (32-bit)	-	-	-	\checkmark
Windows 8 (64-bit)	-	-	-	\checkmark
Windows 10(32-bit)	-	-	-	\checkmark
Windows 10 (64-bit)	-	-	-	\checkmark

Note: Updates and support for the VxComm Driver/Utility are discontinued for Windows 95, Windows 98, Windows ME, Windows NT and Windows 2000.

2. Software Installation

The following is a detailed description of the process for obtaining, installing and removing the VxComm driver.

2.1 Obtaining the Driver Installation Package

The installation package for the VxComm Driver can be obtained from the companion CD-ROM, the FTP site, or the ICP DAS web site. The locations and addresses are indicated below:

	8000_CD: CD:\\NAPDOS\Driver\VxComm_Driver TinyModules_CD: CD:\\NAPDOS\Software\VxComm_Driver
	http://ftp.icpdas.com/pub/cd/8000cd/napdos/driver/vxcomm_driver/
FTP	ftp://ftp.icpdas.com/pub/cd/8000cd/napdos/driver/vxcomm_driver/

Install the appropriate driver for the current operating system, as indicated below:

Folder	Name	Operating System
Windows	VxComm W7_v2.12.07_setup.exe or later	32/64-bit Windows XP, 32/64-bit Windows 2003, 32/64-bit Windows 2008, 32/64-bit Windows Vista, 32/64-bit Windows 7, 32/64-bit Windows 2012, 32/64-bit Windows 8 and 32/64-bit Windows 10
2k	VxComm W7_v2.12.06_setup.exe	For Windows 2000

2.2 Driver Installation Procedure

To install the VxComm driver, follow the procedure described below:

Step 1: Double click the **"VxCommW7_vx.xx.xx_setup"** file icon to execute the driver installation application.

Note: More recent operating system, such as Windows Vista and Windows 7, will display a warning message asking you to confirm whether you wish to install the software. Click the "Yes" button to continue.



Step 2: Once the **"Setup – VxComm Driver W7"** Installation Wizard screen is displayed, click the **"Next>"** button to start the installation.



Step 3: Select the destination location. The **default path is C:\ICPDAS\VxCommW7**. Verify that the destination path is correct and click the **"Next >"** button, or click the **"Browse..."** button to install the driver in a different location. It is strongly recommended that the driver is installed in the default location.

15 Setup - VxComm Driver W7
Select Destination Location Where should VxComm Driver W7 be installed?
Setup will install VxComm Driver W7 into the following folder.
To continue, click Next. If you would like to select a different folder, click Browse.
C:\ICPDAS\VxCommW7 Browse
At least 7.9 MB of free disk space is required.
< Back Next > Cancel

Step 4: Click the "Next >" button on the "Select Additional Tasks" screen to continue.



Step 5: Click the **"Finish"** button to complete the installation.



Step 6: Once the installation is complete, the VxComm Utility will be opened automatically.

🤝 VxComm Utility [v2.12.11, Nov.07, 2014]			
<u>File Server Port T</u> ools			
	Configure Server	Configure Port	
VxConfiner & utility Where remote serial devices become part of your PC	VxComm Servers	Port Virtual COM Baud	
Add Server(s)			
Remove Server		4 III +	
🧭 Web	Name Alias IP Address	Sub-net Gateway MAC Ad	
Search Servers			
Configuration (UDP)			
Exit	•	•	
Status		//	

2.3 Uninstalling the Driver

The VxComm driver includes an uninstallation utility that allows the software to be removed from the computer if necessary. To uninstall the software, follow the procedure described below:

Step 1: Click the Windows "Start" button and then click the "All programs".
Click the "ICP DAS" folder and then open the "VxCommW7" folder and click the "Uninstall VxComm Driver" item to run the uninstall process and remove the driver.



Note: More recent operating system, such as Windows Vista and Windows 7, will display a warning message asking you to confirm whether you wish to allow software from an unknown publisher to make changes to the computer. Click the **"Yes"** button to continue.



Step 2: A dialog box will be displayed asking for confirmation that you want to remove the driver and utility program. Click the **"Yes"** button to continue.

VxComm D	Driver W7 Uninstall
?	Are you sure you want to completely remove VxComm Driver W7 and all of its components?
	<u>Y</u> es No

Step 3: After the uninstallation process is complete, a dialog box will be displayed to indicate that the driver was successfully removed. Click the **"OK"** button to finish the uninstallation process.



3. VxComm Environment Basics

Once the VxComm driver installation is complete, a shortcut to the VxComm Utility will be created on the Windows desktop. Double click the shortcut to open the VxComm Utility. Refer to the figure below for more details.

S VxComm Utility [v2.12.11, Nov.07, 2014]				
<u>File Server Port T</u> ools				
	5 Configure Server	Configure Port		
VxComment Where remote serve devices become part of your PC	V×Comm Servers	Port Virtual COM Baud		
Add Server(s)	•	< III >		
🥖 Web	Name Alias IP Address	Sub-net Gateway MAC Ad		
Configuration (UDP)	€	•		
2 Exit	•	•		

The following is an overview of the main sections of the VxComm Utility interface.

Item Description	
• Functions Menu	This is the main menu of the Utility. Refer to Section 3.1
• Functions Menu	"Functions Menu" for more detailed information.
	This panel contains the main buttons for the Utility. Refer to
2 Main Button Panel	Section 3.2 "Main Button Panel" for more detailed
	information.
	This panel shows detail of all devices connected to the same
Search-List Panel	sub network as the PC.
Server-List Panel	This panel shows details of the device servers that have been
	added.

VxComm Driver/Utility User Manual

	This button is used to configure the server settings. Refer to
Configure Server Button	Section 3.3 "Configure Server Button" for more detailed
	information.
	This panel shows the mapping for the Virtual COM Ports and
Port-List Panel	the configuration of a selected device server.
	This button is used to configure the port settings. Refer to
Configure Port Button	Section 3.4 "Configure Port Button" for more detailed
	information.

Copyright © 2015 ICP DAS CO., Ltd. All Rights Reserved. Page: 15

3.1 Functions Menu

The following is an overview of the **"functions menu"** for the VxComm Utility, including a description of the usage of each function.

Item	Description
<u>F</u> ile	>> Import Configuration This function is used to import a new configuration from a specified file to replace the current settings.
	>> Export Configuration
	This function is used to export the current configuration of the device in .XML file format.
	>> E <u>x</u> it
	This function is used to quit the VxComm Utility.
<u>S</u> erver	>> MPing Server This function is used to transmit a Ping command to check whether or not the IP address of a device server can be accessed.
	>> 🔄 Diagnostic
	This is a Debug function that is used to diagnose the current status of a device server.
	>> <mark>¤</mark> Add Server(s)
	This function is used to add a specified device server to the Server-List panel, and is the same as the Add Server[s] button in the Main Button Panel. Refer to <u>Section 3.2</u> <u>"Main Button Panel"</u> for more detailed information.
	>> X <u>Remove Server</u> This function is used to delete a specified device server from the Server-List panel, and is the same as the Remove Server button in the Main Button Panel. Refer to <u>Section 3.2 "Main Button Panel"</u> for more detailed information.

>> *****Remove All Servers

This function is used to delete all device servers listed in the Server-List panel.

>> ^{The Configure Server}

This function is used to configure a server listed in the Server-List panel, and is the same as the Configure Server button in the Main Button panel. Refer to <u>Section 3.3</u> <u>"Configure Server Button"</u> for more detailed information.

Item	Description
<u>P</u> ort	>> ' <u>Op</u> en COM Port
	This function is used to open the terminal program and connect to a specified
	COM port. Refer to Section 5.1.2 "Testing a Virtual COM Port using the COM Port
	Terminal ["] for more detailed information.
	>> <u>_</u> 'Open <u>T</u> CP Port
	This function is used to open the terminal program and connect to a specified
	TCP/IP address/port. Refer to Section 5.1.1 "Testing a TCP Port using the TCP/IP
	Terminal ["] for more detailed information.
	₩ <u>C</u> onfigure Port
	This function is used to configure a Port listed in the Port-List panel, and is the
	same as the Configure Port button in the Main Button panel. Refer to Section 3.4
	"Configure Port Button" for more detailed information.
<u>T</u> ools	>> an <u>R</u> estart Driver
	This function is used to restart the VxComm Driver.
	>> =:Terminal
	This function is used to open the terminal program in order to test the COM Port or TCP/IP connection.
	>> 🔎 Modbus RTU Master
	This function is used to open the Modbus RTU Master Utility.
	>> 🗖 Modbus TCP Master
	This function is used to open the Modbus TCP Master Utility.
	>> 🖫 Driver Options
	This function is used to enable or disable the "Ignore Errors" feature when
	opening or writing to COM Ports.
	>>
	This function provides basic information related to the operating system and the
	VxComm driver, including the CPU type, the VxComm version and the VxComm
	size, etc.

3.2 Main Button Panel

The following is an overview of the **"main buttons panel"** for the VxComm Utility, including a description of the usage of each function.

Item	Description
Add Server(s)	The Add Server[s] button that is used to add specified device server to the Server-List panel. Clicking this button will open the "Adding Servers" dialog box which provides functions that allow items such as the IP Range, Server Options and Port Options, etc. to be configured. Refer to <u>Section</u> <u>3.2.1 "Adding Servers Window</u> " for more detailed information.
Kemove Server	The Remove Server button. Click this button to delete a specified device server from the Server-List panel.
💽 Web	The Web button. Click this button to connect to the Web Server for a specified device server via a web browser (e.g., Google Chrome or Internet Explorer, etc.). Refer to <u>Section 4.4 "Connecting to the Web</u> <u>Server for a Device"</u> for more detailed information.
Search Servers	The Search Servers button. Click this button to search for any devices server connected to the same sub network as the Host PC. Refer to <u>Section 4.1 "Searching for Devices on an Ethernet Network</u> " for more detailed information.
Configuration (UDP)	The Configuration [UDP] button. Click this button to configure the network settings for a specified device server. Refer to <u>Section 4.2</u> <u>"Configuring the Correct Network Settings</u> " for more detailed information.
Exit	The Exit button. Click this button to quit the VxComm Utility.

3.2.1 Adding Servers

The following is an overview of the **"Adding Servers"** dialog box for the VxComm Utility, including a description of the IP Range, Server Options and Port Options functions.

3.2.1.1 IP Range

Add	ling Server	3			×
Ĩ	P Range	Server 0	ptions Port Options		
Server Information Server Name : PPDS-755-MTCP Get name automatically					
	IP Rang	je Start :	10.0.8.21	✓ Skip duplicated IP	
	IP Rang	je End :	10.0.8.21		
Includes the following special IP : □ 0 (Net) □ 254 (Gateway) □ 255 (Broadcast)					
	- Virtual	COM and	I/O Port Mappings —		
COM Port : COM12 -					
☐ Fixed baudrate, use current settings of servers.					
Maps virtual COM ports to "Port I/O" on servers.					
				OK Cancel	

The following is an overview of the parameters contained in the **"IR Range"** tab of the Adding Servers dialog box:

- Server Name
- Get name automatically

The VxComm driver can be configured to automatically retrieve name of a device server by checking the **"Get name automatically"** checkbox. If this option is disabled, however, a Server Name must be specified. If the server name doesn't correspond to any device currently connected to the network, the following alert will be displayed.



IP Range Start

IP Range End

When adding a single device server, the IP address entered in the **"IP Range Start"** and **"IP Range End"** text fields will be the same. To add multiple device servers, the initial IP address for the range of devices must be entered in the **"IP Range Start"** text field and final IP address for the range of device servers must be entered in the **"IP Range End"** text field. If no addresses are entered in the IP range fields, the following alert will be displayed.



Skip duplicated IP

This option is used to determine whether or not duplicated IP address should be ignored. The default setting is to skip duplicated IP addresses. Disabling this option will mean that no check will be made to determine whether or not an IP address is already in the Server-List. If an IP address is duplicated, the following alert will be displayed.



- Includes the following special IP
- O[Net], 254[Gateway], 255[Broadcast]

If the **"0[Net]**, **254[Gateway]**, **255[Broadcast]**" options are enabled, these reserved IP addresses will be included when the VxComm Utility is instructed to add device servers.

> COM Port

This option is used to select an available Virtual COM to be used as Port1 on the VxComm server.

Fixed baudrate, use current settings of servers

Enabling the **"Fixed Baud Rate, use current settings of servers"** option can prevent a client from changing the Baud Rate. If multiple clients are connected to the same serial port, it is recommended that the serial port for the device server is configured via the web interface, and then this option can be enabled on all clients in order to prevent potential conflicts.

Maps virtual COM ports to "Port I/O" on servers

If a device has an I/O port, the **"Maps virtual COM ports to Port I/O on servers"** option can be enabled in order to map the I/O Port on the server. The Port I/O can also be manually remapped later.

3.2.1.2 Server Options

Adding Servers	
IP Range Server Options Port	Options
The following items are all PC s	side settings, not device settings.
Keep Alive Time (Seconds) :	120
Connection Broken (Seconds) :	180
Connect Timeout (Seconds) :	5
Command Port (TCP):	10000
Virtual I/O Port (TCP):	9999
	OK Cancel

The following is an overview of the parameters contained in the **"Server Options"** tab of the Adding Servers dialog box:

Keep Alive Time [Seconds]

After connecting to the device server (e.g., a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.), the VxComm Driver automatically sends a periodical command in order to keep the connection alive. The timer is reset following each successful send/receive command/data transmission. The **"Keep Alive"** mechanism doesn't work until the next timeout. The default value for the **"Keep Alive"** time is about 120 seconds. The recommended value is (Device Server **System Timeout * 1/3**) or less.

Connection Broken [Seconds]

If the connection to the device fails, the VxComm Driver will automatically try to re-establish the connection. When the client sends a message to device server (e.g. a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.), the VxComm Driver may receive with a "Disconnect" event from the Internet (TCP/IP) layer if the message is not sent after 20 seconds or more. To force the VxComm Driver to reconnect to the device server, a smaller "Connection Broken" time can be set (e.g., 180 seconds) in order to obtain a quicker response.

If no send/receive message has been transmitted on the connection before the **"Connection Broken"** timeout period has elapsed, the connection will be marked as having failed. As the VxComm Driver will also attempt to automatically re-establish the connection, the **"Keep-Alive"** time value should be smaller than the **"Connection Broken"** time value so as to ensure that the connection remains active.

The default (/STxxx) System Timeout value for the device server (e.g., а 7188E/8000E/DS/PDS/tDS/iDS series module, etc.) is about 300 seconds. Once a client program has connected to the device server, a command must be sent by the client before the timeout elapses in order to keep the connection alive, otherwise the device server will reset itself, meaning that the client will need to re-establish a connection to the device server.

To disable this mechanism, the **"Keep Alive"** time and the **"Connection Broken"** time can be set to 0. If these options are disabled, the **System Timeout Value** must also be set to 0 to disable the reset mechanism.

Connect Timeout [Seconds]

The **"Connect Timeout"** value will be passed to the MS TCP/IP driver for reference when connecting and disconnecting.

Command Port [TCP]

By default, the device server (e.g., a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.) uses TCP port **10000** as the Command/Configuration port. If the device server settings are changed, the correct port must be assigned in the Command Port field so that the VxComm Driver can connect to the appropriate TCP port.

This TCP port is used to configure the Baud Rate, Data Format, CTS/RTS control mode and Break, etc.

Virtual I/O Port [TCP]

By default, the device server (e.g., a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.) uses TCP port **9999** as the Virtual I/O Port. If the device server does not contain any DI/DO channels, this TCP port is reserved.

3.2.1.3 Port Options

Adding Serve	18		
IP Range	Server Options	Port Options nd (e.g. ModScan32). collect small packets into big one. 50 (ms, 10 ~ 500, default=50)	
		0K	Cancel

The following is an overview of the parameters contained in the **"Port Options"** tab of the Adding Servers dialog box:

Disable purge command [e.g. ModScan32]

When attempting to use the ModScan32 program to access or test a slave RTU device via a Virtual COM port, a communication timeout error may occur. This is because the ModScan32 program is purging (clearing) data from the serial port buffer too quickly after sending it, so the device server cannot finish sending the packets from the serial port before the data is purged, meaning that the slave device is unable to receive a full request packet. Consequently, no response will be received from the slave device and a timeout will occur. To resolve this issue, the **"Disable purge command [e.g. ModScan32]"** option can be enabled for **all Virtual COM ports** on the device.

Note that this configuration will enable **all Virtual COM Port** on the device server. If a specific Virtual COM Port needs to be configured, refer to <u>Section 3.4 "Configure Port Button"</u>.

> Enable Write-Buffer to collect small packets into big one

Certain serial programs are only able to transmit one byte of data at a time, even if there is a large amount of data to be transmitted. This situation can cause a range of problems and leads to poor communication efficiency.

If the **"Enable Write-Buffer to collect small packets into big one"** option is enabled, the driver will create a write-buffer for use by **all the Virtual COM Ports** of the device server, and will then merge each 1 byte packet written from the serial program into a single packet, which is then sent to the Ethernet in a single transmission, thereby improving the performance of the Ethernet communication.

The timeout value for the write-buffer can be adjusted using the "Auto-Flush Interval" parameter (50 ms by default), so that if no more data is transmitted from the serial program within the specified interval, the accumulated data is combined into a single packet and immediately sent to the Ethernet.

Note that this configuration will enable **all Virtual COM Ports** of the device server. If a specific Virtual COM Port needs to be configured, refer to Section 3.4 "Configure Port Button".

3.3 Configure Servers Button

Once the "Add Server[s]" process is complete, the Configure Server button will be become available. Click the name of the device server to select it in the Server-List Panel to select it, and then click the "Configure Servers" button to open the "Server Configuration" dialog box.

End Server Configure Server Configure Port VxComm Servers Port Virtual COM Baudrate Port Virtual COM Baudrate Port Port Virtual COM Baudrate Port Virtual COM Baudrate Port Vortal Port Port Name Processor Server Configuration Server Configuration Server Configuration Server Servers Name PPDS-755 MICP [10.0.8.21] Server configuration Server Configuration Server Configuration Server Configuration Server Configuration Server Configuration Server Configuration Server Servers Name PPDS-755 MICP [10.0.8.21] Server Configuration Server Configuration Server Options (PC) Device Information Server Configuration Server Configuration Server Configuration Server Configuration Server Servers Name PPDS-755 MICP [10.0.8.21] Server Configuration Server Configuration Connection Broken (Seconds) : 120 Connection Broken (Seconds) : 5 Command Port (TCP): 9999 PPDS-75	💞 ¥xComm Utility [v2.12.18, Dec.2	i, 2014]	
VxComm Servers Port Virtual COM Baudrate Port	<u>File S</u> erver <u>P</u> ort <u>T</u> ools	2	
Image: Server Configuration Image: Server Configuration <th></th> <th>Configure Server Configure</th> <th>Port</th>		Configure Server Configure	Port
Kerver Configuration Server Options (PC) Device Information The following items are all PC side settings, not device settings. Keep Alive Time (Seconds) : 120 Connection Broken (Seconds) : 180 Connect Timeout (Seconds) : 5 Command Port (TCP): 10000 Virtual I/O Port (TCP):	Where remote serie device become part of your PC	PDS-755-MTCP (10.0.8.21) Port I/O Reserved Port 1 COM2 Port 2 COM8	N/A Dynamic Dynamic
Web Name PPDS-75! Server : PPDS-75! Server Options (PC) Device Information The following items are all PC side settings, not device settings. Keep Alive Time (Seconds) : 120 Connection Broken (Seconds) : 180 Connect Timeout (Seconds) : 5 Command Port (TCP): 10000 Virtual I/O Port (TCP): 9999	Add Server(s)		
Web Name PPDS-75! Server Options (PC) Device Information The following items are all PC side settings, not device settings. Keep Alive Time (Seconds) : 120 Connection Broken (Seconds) : 180 Connect Timeout (Seconds) : 5 Command Port (TCP): 10000 Virtual I/O Port (TCP):	🗙 Remove Server		<u> </u>
Search Servers PPDS-75! The following items are all PC side settings, not device settings. Keep Alive Time (Seconds) : 120 Connection Broken (Seconds) : 180 Connect Timeout (Seconds) : 5 Command Port (TCP): 10000 Virtual I/0 Port (TCP): 9999			
Connection Broken (Seconds) :180Connect Timeout (Seconds) :5Command Port (TCP):10000Virtual I/O Port (TCP):9999	AA	5. The following items are all PC side settings, not device se	ettings.
Connect Timeout (Seconds) : 5 Command Port (TCP): 10000 Virtual I/O Port (TCP): 9999		Keep Alive Time (Seconds) : 120	
Command Port (TCP): 10000 Virtual I/O Port (TCP): 9999		Connection Broken (Seconds) : 180	
Virtual I/O Port (TCP): 99999		Connect Timeout (Seconds) : 5	
		Command Port (TCP): 10000	
IP Address (Primary) : 10.0.8.21		Virtual I/O Port (TCP): 9999	
		IP Address (Primary) : 10.0.8.21	
Redundant IP (Secondary) : 0.0.0.0		Redundant IP (Secondary) : 0.0.0.0	

The following is an overview of the parameters contained in the **"Server Option [PC]"** tab of the Server Configuration dialog box:

Keep Alive Time [Seconds]

After connecting to the device server (e.g., a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.), the VxComm Driver automatically sends a periodical command in order to keep the connection alive. The timer is reset following each successful send/receive command/data transmission. The **"Keep Alive"** mechanism doesn't work until the next timeout. The default value for the **"Keep Alive"** time is about 120 seconds. The recommended value is (Device **System Timeout * 1/3**) or less.

Connection Broken [Seconds]

If the connection to the device fails, the VxComm Driver will automatically try to re-establish the connection. When the client sends a message to device server (e.g. a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.), the VxComm Driver may receive with a "Disconnect" event from the Internet (TCP/IP) layer if the message is not sent after 20 seconds or more. To force the VxComm Driver to reconnect to the device server, a smaller "Connection Broken" time can be set (e.g., 180 seconds) in order to obtain a quicker response.

If no send/receive message has been transmitted on the connection before the **"Connection Broken"** timeout period has elapsed, the connection will be marked as having failed. As the VxComm Driver will also attempt to automatically re-establish the connection, the **"Keep-Alive"** time value should be smaller than the **"Connection Broken"** time value so as to ensure that the connection remains active.

The default **System Timeout** (/STxxx) value for the device server (e.g., a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.) is about 300 seconds. Once a client program has connected to the device server, a command must be sent by the client before the timeout elapses in order to keep the connection alive, otherwise the device server will reset itself, meaning that the client will need to re-establish a connection to the device server.

To disable this mechanism, the **"Keep Alive"** time and the **"Connection Broken"** time can be set to 0. If these options are disabled, the **System Timeout Value** must also be set to 0 to disable the reset mechanism.

Connect Timeout [Seconds]

The **"Connect Timeout"** value will be passed to the MS TCP/IP driver for reference when connecting and disconnecting.

Command Port [TCP]

By default, the device server (e.g., a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.) uses TCP port **10000** as the Command/Configuration port. If the device server settings are changed, the correct port must be assigned in the Command Port field so that the VxComm Driver can connect to the appropriate TCP port.

This TCP port is used to configure the Baud Rate, Data Format, CTS/RTS control mode and Break, etc.

Virtual I/O Port [TCP]

By default, the device server (e.g., a 7188E/8000E/DS/PDS/tDS/iDS series module, etc.) uses TCP port **9999** as the Virtual I/O Port. If the device server does not contain any DI/DO channels, this TCP port is reserved.

> IP Address [Primary]

This textbox will display the current IP address of the device will be displayed.

Redundant IP [Secondary]

The default setting for the secondary IP address is 0.0.0.0. If a redundant IP is assigned, the VxComm Driver will connect to this IP address if the primary device server suffers a failure.

Note that the values displayed for the **"Keep Alive Time [Seconds]"**, **"Connection Broken** [Seconds]", **"Connect Timeout [Seconds]"**, **"Command Port[TCP]" and Virtual I/O Port [TPC]"** options will be the same as those entered in the **"Server Options"** tab of the Adding Servers dialog box. (See <u>Section 3.2.1.2 "Server Options</u>") The "**Device Information**" tab provides the basic details of the device server and other information related to the hardware and software, including the Model Name, the current Firmware/OS version number and date, the IP Address, the Sub-net Mask Address, the MAC Address, the Gateway Address, the TCP Port, the System Timeout, the Operation Mode, and Password Settings, etc.

Server Configuration				
Server: PPDS-755-MT	CP (10.0.8.21)			
Server Options (PC) Device Information				
Network Setting				
IP Address :	10.0.8.21	TCP Port (Cmd) :	10000	
Sub-net Mask :	255.255.0.0	MAC Address:	00:0d:e0):50:07:b8
Gateway :	10.1.0.254	Set IP_M	lask_Gate	way
Device Information				
Server Name :	PPDS-755-MTCP	Firmware Ver : 🔽	/3.2.32[Fe	eb 25 2014]
Max. Sockets :	32	OS Ver :	/2.2.28[N	ov 18 2013]
System Timeout (n	ns) : 🛛 0	Operation Mode	: 0, St	hared
Password Setting: Unlocked				
Status : OK				Refresh
			ОК	Cancel

3.4 Configure Port Button

Once the **"Add Server[s]"** process is complete, the Configure Port button will become available. Click the COM Port for the device server in the Port-List Panel to select it, and then click the **"Configure Port"** button to open the **"Port Configuration"** dialog box.

of WxComm Utility [v2.12.18, Dec.26, 2014]					
File Server Port Tools Configure Server V×Comm Servers		Port	Con Virtual	figure Port COM Bau	Irate
PPDS-755-MTCP [10.0.8.21] Port Configuration		Port I/O Port 1 Port 2 Port 3 Port 4 Port 5	Reserv COM2 COM8 COM9 COM10 COM11	Ved N/A Dyna Dyna Dyna Dyna	amic amic
	ress 21	Sub-net		Gateway 10.0.8.254	MAC Add
Select COM COM2 Re-assign COM number for all subsequent ports. Apply to all subsequent slots. Fixed baud rate, use server current settings. Skip baud rate and data format changes from client program. (Less conflicts when sharing port to multiple clients.) Disable purge command (e.g. ModScan32). Enable Write-Buffer to collect small packets into big one. Auto-Flush Interval: 50 (ms, 10 ~ 500, default=50) OK Cancel	5	255.255.	255.0	10.0.8.254	00:0d:e0: 79.05.555

The following is an overview of the parameters contained in the **"Port Mapping [PC]"** tab of the Port Configuration dialog box:

Select COM

The current Virtual COM Port number will be displayed. Select a valid COM port from the drop down menu to change which port is to be used.

Note that the driver **must be restarted** each time the Virtual COM Port is modified. **Click the "Tools" item in the "Functions" Menu, and then click "Restart Driver"**.

Copyright © 2015 ICP DAS CO., Ltd. All Rights Reserved. Page: 30

Re-assign COM number for all subsequent ports

If this option is enabled, the COM Port number can be re-assigned for all subsequent ports when the Virtual COM Port number is changed from the **"Select COM"** drop down menu.

Fixed baud rate, use server current settings

Enabling this option can prevent the client from changing the Baud Rate for the specified Virtual COM Port. If multiple clients are connected to the same serial port, it is recommended that the serial port of the device server is configured via the web interface, and then this option can be enabled on all clients in order to prevent potential conflicts.

Disable purge command [e.g. ModScan32]

When attempting to use the ModScan32 program to access or test a slave RTU device via a Virtual COM port, a communication timeout error may occur. This is because the ModScan32 program is purging (clearing) data from the serial port buffer too quickly after sending it, so the device server cannot finish sending the packets from the serial port before the data is purged, meaning that the slave device is unable to receive a full request packet. Consequently, no response will be received from the slave device and a timeout will occur. To resolve this issue this option can be enabled for the specified Virtual COM port.

Enable Write-Buffer to collect small packets into big one

If this option is enabled, the driver will create a write-buffer for use by the specified Virtual COM Port, and will then merge each 1 byte packet written from the serial program into a single packet, which is then sent to the Ethernet in a single transmission, thereby improving the performance of the Ethernet communication.

The timeout value for the write-buffer can be adjusted using the **"Auto-Flush Interval"** parameter **(50 ms by default)**, so that if no more data is transmitted from the serial program within the specified interval, the accumulated data is combined into a single packet and immediately sent to the Ethernet.

After opening the **"Port Setting [Device]"** tab, the VxComm Utility attempts to connect to the device server via a TCP connection in order to retrieve the current settings.

If the settings are successfully retrieved by the VxComm Utility, the Baud Rate and Data Format values will be displayed in the relevant fields. Click the "Set to EEPROM/Flash [Device]" button to save the settings to the EEPROM of the device, as shown below.

Po	ort Configura	ation	
		PDS-755-MTCP (10.0.8.100), Port 1 bing (PC) Port Setting (Device) 9600 Data format for 7188E/PDS-700/PDS-8×1 8 Port 1,2: DataBits could be 7 or 8. StopBits could be 1. Port 3": DataBits could be 5, 6, 7 or 8. StopBits could be 1 or 2. OK	
		Set to EEPROM/Flash (Device)	
			incel

If the TCP connection is interrupted or a communication error occurs, the message "N/A" will be displayed in the Baud Rate filed. In this situation, the module may not be able to be configured, as shown below. Ensure that device server is online and that the IP configurations are correct, and then try again.

Port Configuration		×
	55-MTCP (10.0.8.101), Port 1 PC] Port Setting (Device)	
Baud N/A Data Parity Stop	Data format for 7188E/PDS-700/PDS-8×1 Port 1,2: DataBits could be 7 or 8. StopBits could be 1. Port 3": DataBits could be 5, 6, 7 or 8. StopBits could be 1 or 2.	
	Set to EEPROM/Flash (Device)	



This chapter provides detailed information of how to use the VxComm Utility to correctly configure the Ethernet network and the Virtual COM Ports, and how to add a device server (e.g., a 7188E/8000E/DS/PDS/ tDS/iDS series module, etc.).

4.1 Searching a Device on an Ethernet Network

- Step 1: Ensure that the network settings on the Host PC are configured correctly.
 Ensure that the Windows firewall or any Anti-Virus firewall software is correctly configured.
 Alternatively, temporarily disable these functions, otherwise the "Search Servers" function in the VxComm Utility may not work as desired. Contact the System Administrator for details if unsure of how to do this.
- Step 2: Connect both your device (e.g., the PPDS-755D-MTCP) and the Host computer to the same sub-network or to the same Ethernet Switch, and then power on the device (e.g., the PPDS-755D-MTCP).



Step 3: Open the VxComm Utility and click the "Search Servers" button to search for the device server (e.g., the PPDS-755D-MTCP).

The settings for the device server will be displayed in the Search-List Panel.

The following are the factory default settings:		
IP Address 192.168.255.1		
Subnet Mask	255.255.0.0	
Gateway Address	192.168.0.1	
DHCP	OFF	

😻 ¥xComm Utility [v2.12.1	18, Dec.26, 2014]						(
<u>File S</u> erver <u>P</u> ort <u>T</u> ools								
	Configure Server				Configure Port			
VxComment Where remote services become part of your PC	V×Comm Servei	rs			Port	Virtual COM	Baudrate	
Add Server(s)								
Remove Server								
Search Servers								
Configure (P)	Name	Alias	IP Address	Sub-n	et Mask	Gateway	MAC Address	DHCP
	tDS-732	GL2	10.0.8.5	255.2	55.255.0	10.0.8.254	00:0d:e0:80:1f:03	ON
	PPDS-755-MTCP	N/A	192.168.255.1		55.0.0	192.168.0.1	00:0dec	OFF
	iDS-718	iDS-700	10.0.8.22	255.2	55.255.0	10.0.8.254	78:C5:E5:85:ED:85	ON
	<							>
Status: OK								

Copyright © 2015 ICP DAS CO., Ltd. All Rights Reserved. Page: 34

4.2 Configuring the correct Network Settings

4.2.1 Single Device Server Configuration

- **Step 1:** In the Search-List panel (see <u>Section 4.1 "Searching for Devices on an Ethernet Network"</u>), click the name of the device server (e.g., the PPDS-755D-MTCP) to select it.
- Step 2: Click the "Configuration [UDP]" button to open the "Configure Server (UDP)" dialog box.

💞 ¥xComm Utility [v2.12.1	8, Dec.26, 2014]						(
<u>File S</u> erver <u>P</u> ort <u>T</u> ools								
	Configure Server				Configure Port			
VxCommunity Where remote serve and the value	V×Comm Serve	rs			Port	Virtual COM	Baudrate	
Add Server(s)								
Remove Server								
Search Servers	2	\mathbf{i}						
Configuration (UDP)								
	Name	Alias	Address	Sub-ne	t Mask	Gateway	MAC Address	DHCP
	tDS-732	GL2	10.0.8.5		5.255.0	10.0.0.254	00-0d:e0:80:1f:03	ON
	PPDS-755-MTCP iDS-718	N/A IDS-788	192.168.255.1 18.8.8.22	255.25	5.0.0 5.255.0	192.168.0.1 10.0.8.254	00:0d:e0:50**********************************	OFF ON
				LUUILU				
N. 1. OV	<							
Status: OK								

Step 3: Enter the network settings in the "Configure Server (UDP)" dialog box and then click the "OK" button. If these settings are unknown, contact the Network Administrator to obtain the correct network configuration details, such as IP/Mask/Gateway Addresses, etc. The new settings for the device server will become effective within two seconds.

Configure Server (I	JDP)		×
Server Name :	PPDS-755-M.	ß	
рнср:	0: OFF 🖃	Alias: (7 Chars)	
IP Address :	10.0.8.100	MAC: 00:0d:e0:50:07:b8	
Sub-net Mask :	255.255.255.0	Warning!!	
Gateway :	10.0.8.254	Contact your Network Administrator to get correct communation before any changing	!
		OK Cancel	

Step 4: Wait for two seconds and then click the "**Search Servers**" button again to verify that the device server (e.g., the PPDS-755D-MTCP) is operating correctly using the new configuration.

Remove Server	4							
	Name 💊	Alias	IP Address	Sub-net Mask	Gateway	MAC Address	DHC	
Exit	tDS-732	GL2	10.0.8.5	255,255,255 0	10.0.8.254	00:0d:e0:80:1f:03	ON	
	PPDS-755-MTCP	N/A	10.0.8.100	255.255.255.0	10.0.8.254	d :e0:50:07:b8	OFF	
	iDS-718	IDS-700	10.0.8.22	255.255.255.0	10.0.8.254	78:C5:E5:85:ED:85	ON	
	<						>	
Status							1.	

- Step 5: Right-click the name of the device server in the Search-List panel and then select the "Ping Server" item from the shortcut menu.
- Step 6: A Command Prompt window will be displayed indicating the status of the ping command. If the response contains the message "Reply from" together with the IP Address of the device server, it indicates that the device server can be accessed and is operating correctly.

	Web							
Configuration (UDP)		Name	Alias	IP Address	Sub-net Mask	Gateway	MAC Address	DI
Connyurau		tDS-732	GL2	10.0.8.5 🧲	255.255.255.0	10.0.8.254	00:0d:e0:80:1f:03	0
Ex	cit 1	PPDS-755-MTCP	N/A	10.0.8.100	DEE OFF OFF O	12 2 1.254	00:0d:e0:50:07:b8	0
		iDS-718	iDS-700	10.0.8.22 <	Diagnosiic	1.254	78:C5:E5:85:ED:85	0
					/			
		6			🖫 Configure Server (UDP)		
		OWS\system32\Ping.exe		_ _ ×	🛱 Add Server(s)			
	Pinging 10	0.0.8.100 with 32 byte	s of data:					
		m 10.0.8.100: bytes=32 m 10.0.8.100: bytes=32						
		m 10.0.8.100: bytes=32						
		m 10.0.8.100: bytes=32			111			>
Status		m 10.0.8.100: bytes=32 m 10.0.8.100: bytes=32						
Diatas		m 10.0.8.100: bytes=32						
		m 10.0.8.100: bytes=32						
		m 10.0.8.100: bytes=32 m 10.0.8.100: bytes=32						
		m 10.0.8.100: bytes=32						
		m 10.0.8.100: bytes=32						
		m 10.0.8.100: bytes=32						
		n 10.0.8.100: bytes=32						
		n 10.0.8.100: bytes=32						
	Reply from	m 10.0.8.100: bytes=32	. time <ims lll="0</td"><td>-</td><td></td><td></td><td></td><td></td></ims>	-				
	4							
4.2.2 Multiple Device Servers Configuration

Note that this function is supported by VxComm Utility Version 2.13.00 [Mar. 26, 2015] or later.

- Step 1: In the Search-List panel (see <u>Section 4.1 "Searching for Devices on an Ethernet Network"</u>), press the "Ctrl" key and click the name of multiple device servers (e.g., the PPDS-755D-MTCP, tDS-718 and tSH-725 modules) to select it.
- Step 2: Click the "Configuration [UDP]" button to open the "Configure Server (UDP)" dialog box.

of VxComm Utility [v2.13.0	0, Mar.26, 2015]					
<u>File S</u> erver <u>P</u> ort <u>T</u> ools						
	0	onfigure Servei	r		Configure Por	rt
VxCodimentation	VxComm Server	'S		Port	Virtual COM	Baudrate
Add Server(s)						
X Remove Server						
💿 Web						
Search Servers						
	Name	Alias 🕛	IP Address	Sub-net h	lack Gateway	
Configuration (UDP)	tDS-718	A.	192.168.255			
	tSH-725	SUA .	192.168.255	.1 255.255.0		
	tDS-735	GL	10.0.0.10	255.255.4		
	tDS-712 tDS-732	GL1		255.255.2		
	PPDS-755-MTCP	Tiny01	192.168.255	255.255.2 .1 255.255.0		
	FFD3-735-MTCF	4	132,100,233	.1 200.200.0	132.100	.0.1
	<					>
Status						1.

Step 3: Enter the network settings in the "Preview List" panel of "Configure Server (UDP)" dialog box and then click the "OK" button. If these settings are unknown, contact the Network Administrator to obtain the correct network configuration details, such as IP/Mask/Gateway Addresses, etc. The new settings for the device server will become effective within two seconds.

The **"Configure Server (UDP)"** dialog box provides 2 methods of configuring the network settings: **batch and manual,** follow the procedure described below:

Batch Editing in Network Settings

- 1. Assign a valid the network settings in the DHCP, IP Address, Sub-net Mask, Gateway and Alias text fields.
- 2. Click the **"Copy Settings"** button, it can reassign network settings to every module sequentially according to the Value in step 1.

Server Name	: -	0						
ЭНСР:	0: OFF	•	Sub-net Mas	k: 255.255.25	55.0	Alias:	ICPDSA	(7 Chars)
P Address :	10.0.8.100		Gateway :	10.0.8.254		MAC:	-	
Contact your	Network Administra			•	any change.			Cancel V Settings
Contact your Preview List			nput correct set	•	any change. Mask (*)	2 (1 Gat		Cancel y Settings MAC Addre
Contact your Preview List DHCP (*)	Click on the below	/ list to i	nput correct sett (*) IF	, tings)	, ,		🖌 Сор	y Settings
	Click on the below	/ list to i	nput correct sett (*) IF 1	, tings) P Address (*)	Mask (*)	192	Copy eway (*)	y Settings MAC Addre

- 3. Verify that the **network settings** can be re-assigned for all subsequent device servers are correct.
- 4. Click the **"OK"** button to save the settings.

Configure Serv	er (UDP)						X		
Server Name : -									
DHCP:	0: OFF	▼ Sub-net	Mask: 255.25	55.255.0	Alias:	ICPDSA	(7 Chars)		
IP Address :	10.0.8.100	Gateway	10.0.8	.254	MAC:	-			
Warning!! Contact your Network Administrator to get correct configuration before any change. 4 OK Cancel Preview List: (Click on the below list to input correct settings)									
Preview Lis		U U	Ū	ioro uny onungo					
Preview List		U U	Ū						
	t: (Click on the below	list to input correc	t settings)		Gat	🖌 Сор	y Settings		
	t: (Click on the below Name	list to input correc Alias (*) ICPDSA	t settings)	*) Mask (*)	Gat 255.0 10.	Cop	y Settings MAC Addres		
	t: (Click on the below Name PPDS-755-MTCP	list to input correc Alias (*) ICPDSA	t settings) IP Address (10.0.8.100	*] Mask (*) 255.255.	Gat 255.0 10. 255.0 10.	Cop eway (*) 0.8.254	MAC Addres 00:0d:e0:50		

Manual Editing in Network Settings

1. Click on the DHCP, IP Address, Sub-net Mask, Gateway or Alias in the **"Preview List"** section.

Server Nam	e: -			
DHCP:	0: OFF	▼ Sub-	net Mask :	255.255.255.0
IP Address :	10.0.8.102	Gate	way :	10.0.8.254
Warning!! Contact you	, r Network Administra	tor to get corre	ct configura	tion before any chan
Contact you	r Network Administra t: (Click on the below Name	5	rrect setting	s)
Contact you Preview Lis	t: (Click on the below	list to input co	rrect setting	s) Id ress (*) Mask (*
Contact you Preview List DHCP (*)	t: (Click on the below Name	list to input co Alias (*)	rrect setting	ld ress (*) Mask (*

2. Enter the correct network settings.

Configure Serv	ver (UDP)				
Server Nam	e: -				
DHCP:	0: OFF	▼ Sub-n	et Mask : 🏼	255.255.255	.0
IP Address :	10.0.8.102	Gatew	ray: [10.0.8.254	
· ·	r Network Administra t: (Click on the below	Ŭ	Ū		iy cha nge.
DHCP (*)	Name	Alias (*) 🛛 🖊	IP Add	ress (*)	Mask (*)
	PPDS-755-MTCP	ICPDAS2	10.0.8.	.200	55.255.255.0
	tDS-718	ICPDAS	10.0.0	.100	255.255.255.0
	tSH-725	ICPDAS1	10.0.8	.101	255.255.255 .0

3. Click the **"OK"** button to save the settings.

Configure Se	Configure Server (UDP)									
Server Na	me: -									
DHCP:	0: OFF	▼ Sub-ne	et Mask : 🛛	55.255.255.0	Alias:	ICPDAS2	(7 Chars)			
IP Addres	s: 10.0.8.102	Gatew	ay: 1	0.0.8.254	MAC:	-				
,	our Network Administra .ist: (Click on the below	J	5	, ,		ок 🖌 Сору	Cancel 7 Settings			
DHCP (*)	Name	Alias (*)	IP Add	ress (*) Mask (*)) Ga	iteway (*)	MAC Addres			
	PPDS-755-MTCP	ICPDAS2	10.0.8.	200 255.255	.255.0 10	.0.8.254	00:0d:e0:50			
	tDS-718	ICPDAS	10.0.8.	100 255.255	.255.0 10	.0.8.254	00:0d:e0:80			
	tSH-725	ICPDAS1	10.0.8.	101 255.255	.255.0 10	.0.8.254	00:0d:e0:8f:			

Step 4: Wait for two seconds and then click the "Search Servers" button again to verify that the device servers (e.g., the PPDS-755D-MTCP, tDS-718 and tSH-725 modules) is operating correctly using the new configuration.

Sear	Web	0						
Configurz	NOUP J	Name	Alias	IP Address	Sub-net Mask	Gateway	MAC Address	DHC
E	kit	tSH-725 tDS-718	ICPDSA2 ICPDSA1	10.0.8.102 10.0.8.101	255.255.255.0 255.255.255.0	10.0.8.254 10.0.8.254	00:0d:e0:8f:77:88 00:0d:e0:80:0a:78	OFF OFF
		1D5-735 tDS-712 tDS-732 uPAC-7586E FT-7200/PFT-7200	GL GL1 Tiny01 TimTsai-7586 103	10.0.8.16 10.0.8.18 10.0.8.19 10.0.8.123 10.0.8.103	255.255.255.0 255.255.255.0 255.255.255.0 255.255.255.0 255.255.255.0	10.0.8.254 10.0.8.254 10.0.8.254 10.0.8.254 10.0.8.254 10.0.8.254	00.00.e0.00.05.e5 00:0d:e0:80:02:be 00:0d:e0:80:1f:03 00:0d:e0:75:86:06 00:0d:e0:64:ff:f0	ON ON OFF OFF
		PPDS-755-MTCP	ICPDSA	10.0.8.100	255.255.255.0	10.0.8.254	00:0d:e0:50:07:b8	0FF
Status								11.

- Step 5: Right-click the name of the device servers in the Search-List panel and then select the "Ping Server" item from the shortcut menu.
- Step 6: A Command Prompt window will be displayed indicating the status of the ping command. If the response contains the message "Reply from" together with the IP Address of the device server, it indicates that the device servers can be accessed and is operating correctly.



4.3 Configuring the Virtual COM Ports

- **Step 1:** Click the name of the device server in the Search-List panel (e.g., the PPDS-755D-MTCP) to select it.
- Step 2: Click the "Add Server[s]" button to open the "Adding Servers" dialog box.
- Step 3: Assign a valid COM Port number from the COM Port drop down menu and then click the "OK" button to save the new settings. If the device server has a DI/DO port, check the "Maps virtual COM Ports to "Port I/O" on servers." checkbox in the "Adding Servers" dialog box. This can be ignored if DI/DO ports are not being used, or they can be manually remapped later.

	Adding Servers	
	IP Range Server Options Port Options	
	Server Information	
✓ ¥xComm Utility [v2.12.18, Dec.26, 2014]	Server Name : PPDS-755-MTCP Get name automatically	
<u>File Server Port T</u> ools	IP Range Start : 10.0.8.100	
Con	IP Range End : 10.0.8.100	
	Includes the following special IP :	
VxComer a utility Where remote services	🔽 0 (Net) 🔽 254 (Gateway) 🔽 255 (Broadcast)	
become part of your PC	Virtual COM and I/O Port Mappings	
Add Server(s)	COM Port : COM2 -	
Remove Service	Fixed baudrate, use current settings of servers.	
Veb •	Maps virtual COM ports to "Port I/O" on servers.	
Search Servers	ОК Сапс	
Configuration (UDP) Name 1 Ali		
Exit tDS-732 CL		
PPDS-755-MTCP N// 105-718 105	10.0.8.100 255.255.255.0 10.0.8.254 00:0d:e0:50:07:b8 OFF 100 10.0.8.22 255.255.255.0 10.0.8.254 78:C5:E5:85:ED:85 ON	
Status		

Step 4: Verify that all the settings for the added device servers and the mapped Virtual COM Ports in both the Server-List panel and Port-List panel are correct.

of VxComm Utility [v2.12.1	8, Dec.26, 2014]							
<u>File S</u> erver <u>P</u> ort <u>T</u> ools								
	- F	Configure	Server		Configure Port			
VxCommunity Where remote senare become part of your PC	VxComm Server PPDS-755-M	-			Port Port I/O Port 1 Port 2	Virtual COM COM2 COM3 COM4	N/A Dynamic Dynamic	
Add Server(s)					Port 3 Port 4 Port 5	COM5 COM6 COM7	Dynamic Dynamic Dynamic	m
Web	Name	Alias	IP Address	Sub-net	t Mask	Gateway	MAC Address	Л
Configuration (UDP)	tDS-732	GL2	10.0.8.5	255.25	5.255.0	10.0.8.254	00:0d:e0:80:1f:0	3 ON
Evit	PPDS-755-MTCP	N/A	10.0.8.100	255.25		10.0.8.254	00:0d:e0:50:07:	
Exit	iDS-718	iDS-700	10.0.8.22	255.25	5.255.0	10.0.8.254	78:C5:E5:85:ED	:85 ON
Status: OK								h

Step 5: Click the **"<u>R</u>estart Driver"** item from the **"<u>T</u>ools"** menu. Then **"VxComm Utility: Restarting Driver"** dialog box will then be displayed.

Step 6: Click the "Restart Driver" button to make the new settings effective.



4.4 Connecting to the Web Server for Device

Once the device server has been correctly configured and is operating normally on the network, connect to the Web Server in order to configure the advanced settings.

- **Step 1:** Click the name of the device server in either the Search-List panel or the Server-List panel (e.g., the PPDS-755D-MTCP) to select it.
- Step 2: Click the "Web" button to log into the web configuration pages for the device server.



5. Diagnostics

After correctly configuring the VxComm Driver using both the VxComm Utility and the web interface, the driver should be functioning correctly without any errors. However, a simple test can be conducted to ensure that the VxComm Driver is operating as expected.

Note that the testing method depends on both the device server that is connected and the client programs that are being used. Here, the PPDS-755D-MTCP module is used as an example. For other device servers, refer to the specific Quick Start Guide or User Manual for that device server.

5.1 Loopback Test

- Step 1: Open the VxComm Utility and click the "Search Servers" button to search for any device servers (e.g., the PPDS-755D-MTCP) connected to the network. (See Section 4.1 "Searching for Devices on an Ethernet Network" for more details.)
- Step 2: Verify that the network settings and the Virtual COM Port for the device server are correct. (See Section 4.2 "Configuring the correct Network Settings" and Section 4.3 "Configuring the Virtual COM Ports" for more details.)
- Step 3: Log in to the web configuration pages for the device server. (See Section 4.4 "Connecting to the Web Server for Device" for more details.)

VxComm Utility [v2.12.1 File Server Port Tools	18, Dec.26, 2014]							
Configure Server					Configure Port			
Add Server(s) Remove Server	- VxComm Server - PPDS-755-M	-	1.100)		Port Port I/O Port 1 Port 2 Port 3 Port 4 Port 5	Virtual COM COM2 COM3 COM4 COM5 COM6 COM7	Baudrate N/A Dynamic Dynamic Dynamic Dynamic Dynamic	
Search Servers	Name	Alias	IP Address	Sub-net	t Mask	Gateway	MAC Address	DHCP
Configuration (UDP)	tDS-732	GL2	10.0.8.5	255.25	5.255.0	10.0.8.254	00:0d:e0:80:1f:03	ON
	PPDS-755-MTCP	N/A	10.0.8.100	255.25	5.255.0	10.0.8.254	00:0d:e0:50:07:b8	OFF
Exit	iDS-718	iDS-700	10.0.8.22	255.25	5.255.0	10.0.8.254	78:C5:E5:85:ED:85	ON
Status: OK								

- **Step 4:** From the Web Configuration interface, click the **"COM Port Settings"** link to display the **Configure COM Port** interface.
- Step 5: Click the "M0 (Transparent Mode)" option button in the "Operation Mode" section. Note: For more detailed information regarding the operation modes (M 0 to 3), refer to Section 4.3.1 "Operation Mode" in the User Manual for the PDS series.
- **Step 6:** Check the **"Save current settings to EEPROM"** and **"Apply current settings"** checkbox items, and then click the **"SET COM PORT"** button to complete the configuration.

Firmware	Configure CO	MPORT
<u>Version</u>	Port (COM0 for ALL PORTS)	COM 1 V
Network	Baud Rate	9600 🔻
Settings 4	Data Bits	8 •
COM Port	Parity	None 🔻
Settings	Stop Bits	1 •
Modbus (")	Rx FIFO Trigger Level	1 •
Gateway	Data Buffered Delay Time(DBDT)	ms
<u>Settings</u>	End Char	(hex) 5
Misc. Settings	Operation Mode	 M0 (Transparent Mode) M1 (Slave Mode) M2 (Half-Slave Mode) (*)M3(Modbus Gateway)
	Slave Timeout	ms
	Master Ack Timeout(MAT)	ms, 0:DISABLE
	 ✓ Save current settings to CROM ✓ Apply current settings 	
	SET COM PORT	

Step 7: Click the name of the device server in the Server-List panel of the VxComm Utility to select it, and then click the "Configure Servers" button to open the "Server Configuration" dialog box.

😻 ¥xComm Utility [v2.12.:	18, Dec.26, 2014]				
<u>File S</u> erver <u>P</u> ort <u>T</u> ools				7	
	Co	nfigure	Server		Config
driver & utility		rs		Port	Virtual CO
VxComm	PPDS-755-M	TCP (10.	.0.8.100)	Port I/O	COM2
become part of your PC		0		Port 1	COM3
Add Server(s)		(¹¹)		Port 2 Port 3	COM4 COM5
		\Box		Port 4	COM6
🗶 Remove Server				Port 5	COM7
Veb		1			
	Name	Alias	IP Address	Sub-net Mas	
Search Servers	tDS-732	GL2	10.0.8.5	255.255.255	
Configuration (UDP)	PPDS-755-MTCP	N/A	10.0.8.100	255.255.255	.0 10.0.8
comgaration (opri)					
Exit					
	<				
Status	,				

Step 8: In the **"Server Configuration"** dialog box, click the **"Device Information"** tab to confirm that the **"Operation Mode"** is shown as **"O, Shared"**, and then click the **"OK"** button to exit.

Server Configuration			×					
Server: PPDS-755-MTCP (10.0.8.100)								
Server Options (PO	evice Information							
Network Setting IP Address :	10.0.8.100	1CP Port (Cmd) : 10000						
Sub-net Mask :	255.255.255.0	M.C Address: 00:0d:e0:50:07:b8						
Gateway :	10.0.8.254	Set IP_Mask_Gateway						
Device Information Server Name :	PPDS-755-MTCP	Fir nware Ver : v3.2.32[Feb 25 2014]						
Max. Sockets :	32	OS Ver : v2.2.28[Nov 18 2013]						
System Timeout (n	ns): 0	Operation Mode : 0, Shared						
Password Setting:	Unlocked	8						
Status : OK		Refresh						
		OK Cancel						

Step 9: Connect the TxD pin to RxD pin (Port 1) on the device server (e.g., the PPDS-755D-MTCP).



5.1.1 Testing a TCP Port using the TCP/IP Port

Terminal Program

Step 1: In the Port-List Panel of the VxComm Utility, **right-click** the **Port1 entry** for device server and select the **"Open <u>T</u>CP Port"** item from the shortcut menu. The TCP/IP Port Terminal program will then be opened.

<mark>⊯ ∀xComm Utility [v2.12.</mark> <u>File S</u> erver <u>P</u> ort <u>I</u> ools	18, Dec.26, 2014]							
	Co	nfigure	Server			Configure	Port	
Add Server(s) Remove Server Web	VxComm Server	-	.0.8.100)	Por Por Por Por Por Por	t I/O C(t 1 C(t 2 C(t 3 t 4 C(Baudrate N/A Open COM Port Open ICP Port	
Search Servers	Name tDS-732	Alias GL2	IP Address 10.0.8.5	Sub-ne 255.25	t Mask 5.255.0	Gateway	MAC Addr 4 00:0d:e0:0	
Configuration (UDP)	PPDS-755-MTCP	N/A	10.0.8.100		5.255.0	10.0.8.25		
Status	<							

Step 2: Click the TCP/IP Port tab.

Step 3: Enter the relevant IP address and TCP/IP Port information for the device server in the "IP Address" and "TCP/IP Port" fields, and then click the "Open TCP" button.

0	Configuration Setting	
(COM Port TCP/IP Port 2	1
	IP Address : 10.0.8.100 TCP/IP Port : 10001	
	Open TCP 3	
-		

Step 4: Enter some characters (e.g., Virtual COM) in the **"Send"** field.

Step5: Click the **"Hex/Text"** option in the **"Display"** section.

Step6: Click the "Send" button to send the message.

🥔 10.0.8.1	00, 10001 - Terminal ¥2.12.18 (Dec.26, 2014)	
Send	Virtual COM	CR (0x0D Send
(Hex)	56 69 72 74 75 61 6C 20 43 4F 4D	Interval (ms) 0
Receive	ed	Max. display lines 2000
		Clear Recevied Display • Hex/Text • Hev • Text • None Exit
		h

Step 7: Confirm that the characters displayed in the **"Received"** text field (e.g., Virtual COM) are the same as those entered in the **"Send"** text field.

Step 8: Click the **"Exit"** button to close the TCP/IP Port Terminal program.

et 10.0.8.1	100, 10001 - Terminal ¥2.12.18 (Dec.26, 2014)					
Send	Virtual COM		CR (0x0	D)	Send	
(Hex)	56 69 72 74 75 61 6C 20 43 4F 4D		- Interval (r	ns)	0	
Receiv		Ma	ax. dis play lin	es	2000	
56 69	72 74 75 61 6C 20 43 4F 4D 0D	Virtual COM	xí. 🔼	Cle	ear Recevied	
			_	– Di	isplay	
	7				Hex/Text	
				C	Hex	
				0	Text	
				0	None	
					Exit	
				_		1

5.1.2 Testing a Virtual COM Port using the COM Port Terminal Program

Step 1: In the Port-List Panel of VxComm Utility, right-click the Port1 entry for the device server and select the "Open COM Port" item from the shortcut menu. The COM Port Terminal program will then be opened.

<mark>б ҮжСомт Utility [v2.12.</mark> ile <u>S</u> erver <u>P</u> ort <u>T</u> ools	18, Dec.26, 2014]					
	Con	nfigure	Server		Configure	Port
Add Server(s)	VxComm Server PPDS-755-M	-	.0.8.100)	Port Port I/O Port 1 Port 2 Port 3	001110	Baudrate N/A Dynamic -Open COM Port -Open ICP Port
Remove Server				Port 4 Port 5	сом7 Ц	Configure Port
Search Servers	Name tDS-732	Alias GL2	IP Address 10.0.8.5	Sub-net Mas 255.255.255	.0 10.0.8.254	
Configuration (UDP) Exit	PPDS-755-MTCP	N/A	10.0.8.100	255.255.255	.0 10.0.8.254	4 00:0d:e0:50:07
atus	<					>

Step 2: Click the COM Port tab.

Step 3: Select the appropriate COM Port, Baud Rate and Data Format settings for the device from the relevant drop down menus, and then click the "Open COM" button.

•	Configuration S	etting				
	COM Port	2) XP/IP Port				
		· · ·				
	COM Port :	СОМЗ -	Data Bits :	8	•	
	Baudrate :	115200 -	Parity Bit :	None	•	
	3	Open COM	Stop Bits :	1	•	
-						1

Step 4: Enter some characters (e.g. Virtual COM) in the **"Send"** field.

Step5: Click the **"Hex/Text"** option in the **"Display"** section.

Step6: Click the "Send" button to send the message.

COM3,115200 - Terminal ¥2.12.18 (Dec.26, 2014)	
Send Virtual COM 4	CR (0x0D Send
(Hex) 56 69 72 74 75 61 6C 20 43 4F 4D	Interval (ms) 0
Received: 0	Max. display lines 2000
	Clear Recevied Display • Hex/Text • Hex • Text • None • Exit

- **Step 7:** Confirm that the characters displayed in the **"Received"** text field (e.g., Virtual COM) are the same as those entered in the **"Send"** text field.
- **Step 8:** Click the **"Exit"** button to close the COM Port Terminal program.

🥔 СОМЗ,1	15200 - Terminal ¥2.12.18 (Dec.26, 2014)				3
Send	Virtual COM		☑ CR (0x0E) Send	
(Hex)	56 69 72 74 75 61 6C 20 43 4F 4D		Interval (m	s) 0	
Receive	ed: 12	Ма	ix. d splay line	s 2000	
56 69 7	72 74 75 61 6C 20 43 4F 4D 0D	Virtual COM	•	Clear Recevied	
L				Display	
	7			 Hex/Text 	
				• Hex	
				 Text 	
				None	
				👪 Exit)8
					1

5.2 Testing an External Device

Virtual COM Ports are mapped to the serial ports of the device server (e.g., the PPDS-755D-MTCP) by the VxComm Driver. Consequently, the DCON Utility can be used to search for remote I/O series modules (e.g., an M-7022) connected to the network through a Virtual COM Port. To test an external device connected via a Virtual COM Port, follow the procedure described below. **Note that an M-7022 module and a PPDS-755D-MTCP server are used in this example:**

Step 1: Connect the M-7022 to **Port2 (RS-485 bus)** on the PPDS-755D-MTCP, and then attach a power supply to both the M-7022 and the PPDS-755D-MTCP.



Step 2: Open the VxComm Utility and click the **"Search Server"** button to search for any device servers (e.g., the PPDS-755D-MTCP) connected to the network. (See <u>Section 4.1 "Searching for</u>

more details.) **Step 3:** Verify that the **network settings and the Virtual COM Port (e.g., COM3 to COM7)** for the PPDS-755D-MTCP are correct. (See <u>Section 4.2 "Configuring the</u> <u>correct Network Settings"</u> and <u>Section</u> <u>4.3 "Configuring the Virtual COM Ports"</u> for more details.)

Devices on an Ethernet Network" for

🛷 ¥xComm Utility [v2.12.:	18, Dec.26, 2014]							
<u>File Server Port T</u> ools								
	1	Configu	re Server			Con	figure Port	
VxConditiver & utility Where remote some the become part of your PC	VxComm Servers PPDS-755-MTCP (10.0.8.100)				Port Port I/O Port 1	Virtual COI COM2 COM3	M Baudrate N/A Dynamic	
Add Server(s)	Port 2 COM4 Port 3 COM5 Port 4 COM6					Dynamic Dynamic Dynamic		
X Remove Server	Port 5 COM7 Dynamic							
🧿 Web	ļ							
Search Servers	Name	Alias	IP Address	Sub-net	Mask	Gateway	MAC Address	DHCF
Configuration (UDP)	tSH-734 tDS-732 PPDS-755-MTCP	GL GL2 N/A	10.0.8.26 10.0.8.5 10.0.8.100	255.255 255.255 255.255	.255.0	10.0.8.254 10.0.8.254 10.0.8.254	00:0d:e0:80:03:c0 00:0d:e0:80:1f:03 00:0d:e0:50:07:b8	ON ON OFF
Exit								
	<							>
Status								1

Step 4: Install **DCON Utility**, which can be obtained from the companion CD-ROM, the ICP DAS FTP site, or the ICP DAS web site. The location of the installation files on the CD and the download addresses are shown below:



Step 5: Open the DCON Utility, and click the "COM Port" item from the main menu to open the "Select the COM Port and Baud Rate..." dialog box.

DCON_Utility_version [525] select C	
File COM Port Search Run Terminal Lan	
File COM Port Search Run Term	
	Description
	Select the COM Port and Baud Rate
	Select COM to search: Timeout Settings:
	COM2 300 ms
	Baud Rate Options:
	S21800
	↓ ↓
	Select All Clear All PDS, PPDS-700
Searching Status:	Protocol Options: None Data Bit: 8 Stop Bit: 1
COM Port: COM 2 Addres	Protocol Uptions: ✓ DCON ✓ Modbus RTU ✓ Modbus ASCII
	Checksum Options:
	I Disabled I Enabled ■
	Parity:
	▼ None (N.8,1)
	□ None (N.8.2) □ Odd (0.8.1)
	Industry Computer RS-485 Port Options:
	T RTS_CONTROL_TOGGLE
	Set_RTS (for Vision Box)
	Cancel

Copyright © 2015 ICP DAS CO., Ltd. All Rights Reserved. Page: 52

Step 6: Select the **Virtual COM Port** that the M-7022 is connected to on the PPDS-755D-MTCP (e.g., COM4, RS-485 port) from the **"Select COM to search"** drop down menu.

Step 7: Select the appropriate **Baud Rate, Protocol, Checksum and Data Format** settings from the relevant checkbox items. The exact values selected depend on the configuration of the M-7022. The following is an example:

Baud Rate: "115200" and "9600" Protocol: "DCON" and "Modbus RTU" Checksum: "Disabled" and "Enabled" Parity: "None [N,8,1]"

Step 8: Click the "OK" button to save the settings.

Note: When working with an Ethernet/ Internet, there may sometimes be a slight delay on the network. As a result, it would possibly be better to set the timeout to a larger value, depending on the loading of the network.

🦉 Select the COM Port and Baud Rate 🛛 🔀
COM4 COM to search: Timeout Settings:
COM4 5 6 300 ms
-Baud Rate Options:
□ 921600 □ 460800 □ 23040 ☑ 115200 □ 57600 □ 38400 □ 19200 ☑ 9600 □ 4800 □ 2400 □ 1200
Select All Clear All PDS, PPDS-700
Protocol Options: DCON Modbus RTU Modbus ASCII
- Checksum Options:
Disabled Enabled
- Parity:
✓ None (N,8,1)
□ None (N,8,2) □ Odd (0,8,1)
Industry Computer RS-485 Port Options:
RTS_CONTROL_TOGGLE
Set_RTS (for Vision Box)
Cancel 0k 8

Step 9: Click the "Start Search" button to start searching for the M-7022, as illustrated below.



Step 10: Once the M-7022 is identified, it will be displayed in the search results panel of the DCON Utility. If the module name is displayed in the search results panel, it means that the module has been located and is operating normally.

🖉 DCON_Utility_version[525] searching modules
File COM Port Search Run Terminal Language Help
Image: Contraction Image:
Module Address Baud Rate Checksum Format Status Description 7022 1[1] 115200 Disable N,8,1 2**A0 (mA,V)(Modbus RTU)
- Searching Status: COM Port: COM 4 Address 03 [dec] 3 [hex] Baud Rate 115200 Parity: None Data Bit: 8 Stop Bit: 1

Step 11: Click the **"Stop Search"** button to stop the search. If the search is completed and the module is not displayed, it indicates that an error has occurred, either with the configuration or with the network. Check the connection and the configuration and try again.

DCON_Utility_version[525] searc	hing modules	
File COM Port Search Run Terminal	Language Help	
	Start 0 End	255 (Max Address range: 0~255)
Module Address	Checksum Format Status	Description
1[1]	Disable N,8,1	2ªAO (mA,V)(Modbus RTU)

Note: For more detailed information regarding how to use the DCON Utility, refer to the DCON Utility User Manual.

6. Troubleshooting

6.1 COM Port Failed to Open

The COM Port that was created using the VxComm Driver fails to open in the client program.

To resolve this issue, ensure that the network settings for both the host computer and the device are correctly configured. Check **the power supply, the network cable, and the IP/Subnet Mask/Gateway address** information for device server. If the correct network configuration information is unknown, contact the Network Administrator to obtain the details. Refer to the User Manual for device server (e.g., the 7188E/8000E/DS/PDS/ tDS/iDS series module, etc.) for more information.

> The COM Port still fails to open in the client program.

Verify that the operating status for the VxComm Utility/Driver is normal, and then follow the procedure described below:

Step 1: Open the VxComm Utility and then click the **"System Information"** item in the **"Tools"** menu to display the "System Information" dialog box.



Step 2: In the **"System Information"** dialog box, verify that the message **"Driver is running"** is shown in the **"Status"** field.

If the status field indicates that the driver is not operating correctly, try restarting the driver by clicking the **"Tools"** item in the **"Functions"** Menu, and then clicking **"Restart Driver"**.

If this doesn't resolve the problem, uninstall the driver and then re-install and reconfigure it. See <u>Section 2.3 "Uninstalling the Driver"</u> and <u>Section 2.2 "Driver Installation Procedure"</u> for more details.

System Informatio	n		X
System Info			
OS :	Windows XP/.Net Professional	version 5.1.2	
•	C:\WINDOWS\system32		CPU(s): 4
CPU Type :	×86 Family 6 (Pentium II/Pro, Al	MD K6)	
VxComm Dri	ver Information		
File Size :	61312 Byte(s).	File Time :	12/26/2014 16:28:28
File Ver :	XP32 v2.12.18 (12/26/2014)	Status :	Driver is running.
1/29/2015,	16:41:35		ОК

The COM Port successfully opens in the client program, but the device cannot be accessed.

Verify that **the power supply and the RS-232/422/485 wiring** for the device server are correctly configured. Refer to the User Manual for the device server (e.g., 7188E/8000E/DS/PDS/ tDS/iDS series module, etc.) for more information.

6.2 The Network Settings do not Work Correctly

Verify that the IP Address, Subnet Mask and Gateway Address are correct are correct for the current network.

The factory default values for the IP Address, the Subnet Mask, and the Gateway Address for ICP DAS modules (e.g., 7188E/8000E/DS/PDS/ tDS/iDS series module, etc.) are **192.168.255.1**, **255.255.0.0**, and **192.168.0.1**, respectively.

If the IP Address, Subnet Mask or Gateway Address settings are not correct for the network being used, contact the Network Administrator to obtain a valid network configuration for the device server. Refer to <u>Section 4.2 Configuring the correct Network Settings</u> for more details. Note that incorrect settings will cause communication problems between the module and the network.

	PDS Module Offline	PDS Module Online
Ping Timeout (No Reply)	OK There are no IP address conflicts with other devices.	Failure The PDS module does not work, the Ethernet cable is not properly connected or there is a problem with the network.
Ping Success (Reply)	Failure There is another device using the same IP address which has caused an IP conflict.	OK The PDS module is functioning and responds to communications via the Ethernet.

> Ensure that the IP Address is not currently being used by other devices.

To resolve this issue, follow the procedure described below:

Step 1: Power off the device server and disconnect it from the network, and then send a **"ping"** command to the IP address of the device server.

 Click the "Start" button and then click "Run" to open the "Run Command" dialog box. (If useing keyboard shortcuts, press the [Windows logo key]] + [R] to open the Run Command dialog box.)

Windows Messenger	Set Program Access and
) Tour Windows XP	Defaults
Tour windows XP	Connect <u>T</u> o
Windows Movie Maker	Printers and Faxes
Utility Manager	Help and Support
	Search
All Programs	E Run
	Log Off 🚺 Tyrn Off Compute
start 🖉 🖉 🖨 🗑	3

 In the "Run Command" dialog box, type "cmd" in the "Open:" field and then click the "OK" button to open a Command Prompt window.



3. In the Command Prompt window, type "ping" together with the "IP Address" of the device server (e.g., ping 10.0.8.100) and then press [Enter ←].

If the response to the **"ping" command is the message: "Request timed out"**, it is confirmation that the IP address is not currently being used by any other device.



If the response to the **"ping" command includes the message: "Reply from" along with the requested IP address**, it indicates that the IP address is currently being used by another device.



If the IP address is currently being used, refer to <u>Section 4.2 "Configuring the correct Network</u> <u>Settings</u>" to change the IP address in order to prevent future conflicts.

Step 2: Ensure that the **device server is connected to the network** and use the **"Ping"** command to test it.

If the response to the **"ping" command is the message: "Request timed out"**, it means that the host was unable to connect to device server. Check the power supply, the network cable, network settings (IP Address, Subnet Mask and Gateway Address, etc.), and refer to the User Manual for device server.

```
C:\WINDOWS\system32\cmd.exe
_ □ ×
C:\>ping 10.0.8.100
Pinging 10.0.8.100 with 32 bytes of data:
Request timed out.
Request timed out.
Request timed out.
Request timed out.
Ping statistics for 10.0.8.100:
Packets: Sent = 4, Received = 0, Lost = 4 (100% loss),
C:\>
```

If the response to the **"ping" command includes the message: "Reply from" along with the requested IP address**, it indicates that the host has success fully established a connection to the device server.

```
C:\VinnDOWS\system32\kmd.exe
```